SCIENTIFIC INSTRUMENTS

COMPONENT MAINTENANCE MANUAL
B7230

DESCRIPTION AND OPERATION

1. DESCRIPTION

The Model B7230 Duct Air Temperature Sensor consists of two calibrated thermistors, which are wired in series and are mounted within a stainless steel housing. Mounting of the unit is accomplished via a triangular-shaped flange, which has three 0.198 in. diameter mounting bolt clearance holes, as illustrated in Figure 1.

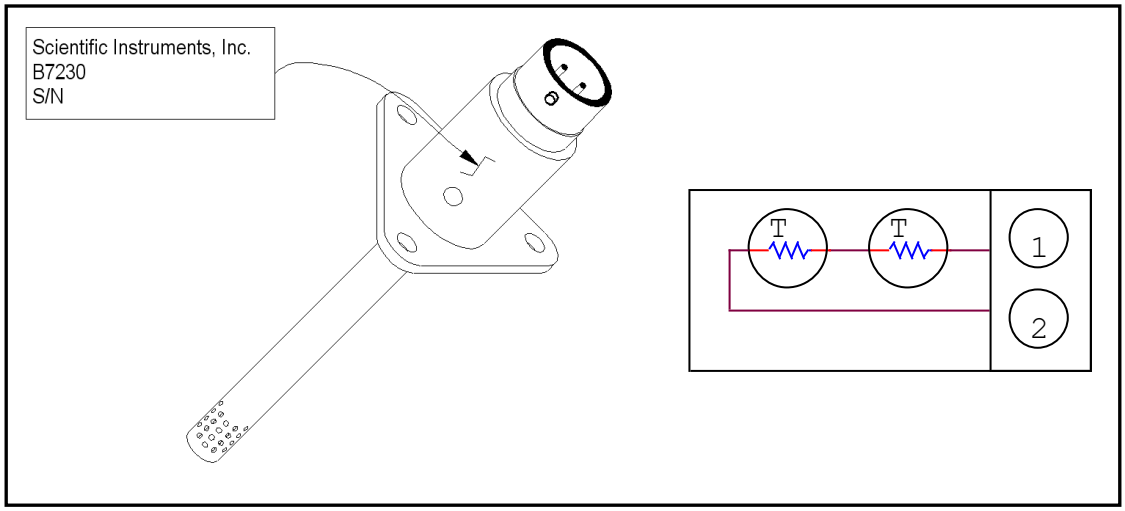
2. OPERATION

The resistance of the thermistors varies inversely with changes in duct air temperature. The thermistors are terminated at pins 1 and 2 of a 2-pin hermetically sealed stainless steel receptacle, which is welded to the probe body. This receptacle provides the interface between the temperature sensor and an associated temperature controller. The controller processes the sensor signal to monitor and regulate the aircraft temperature control system.

3. SPECIFICATIONS

Receptacle:	MS27034H10B20EN (or equivalent per MIL-C-26500)
*Mating Connector:	MS24266R10B20SN (or equivalent)
Weight:	3.2 oz (0.09 kg) maximum
Size:	
Probe Diameter:	0.53 in. (13.46 mm) maximum
Probe Length:	3.03 in. (76.96 mm) maximum
Overall Length:	4.26 in. (108.20 mm) maximum

* This plug is listed for test purposes only, and is not necessarily used on the aircraft.



Outline and Schematic Drawing
Figure 1

TESTING AND FAULT ISOLATION

4. TESTING AND FAULT ISOLATION

A. The data that follows permits the testing of the sensor to insure correct operation.

B. Special Tools and Test Equipment

1) A megohmeter capable of reading 50 megohms and greater at 500 VDC (AEMC Model 1000, or equivalent)

2) Temperature-controlled environmental test chamber. Accuracy 1%.

3) Thermometer with temperature accuracy ± 0.2°F (± 0.11°C)

4) Ohmmeter with:

Current: <0.1 mA

Accuracy: 0.05%

Range: 0-100 KΣ

C. Visual Check

1) Visually check the sensor for obvious damage.

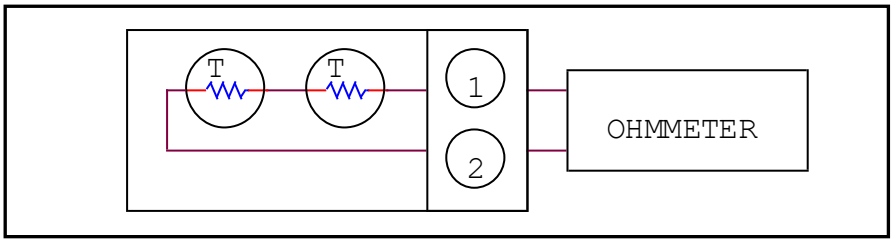
D. Insulation Resistance

1) Using the megohmeter, measure the resistance between all receptacle pins shorted together and the housing. The reading should exceed 50 megohms @ 500 VDC.

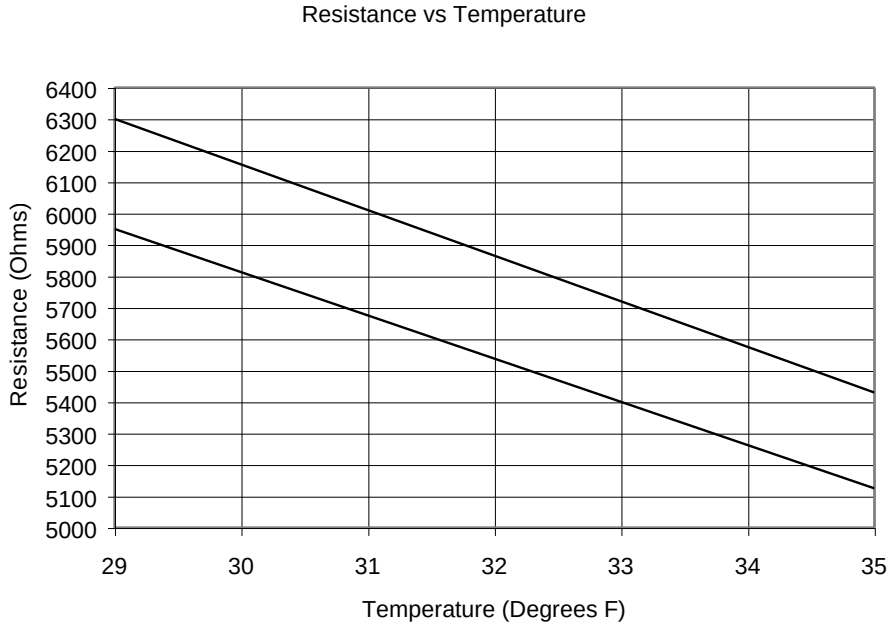
E. Electrical Test (refer to Figure 2)

1) Connect the Ohmmeter to pins 1 & 2 of the temperature sensor. Hold the sensor at a temperature of 32°F ± 3°F (0°C ± 1.7°C), within the environmental test chamber. With the thermometer at a stable temperature and located within approximately 1/2 in. (12.7 mm) of the tip of the sensor, measure the temperature. Compare this value to that indicated on Figure 3. The value must be within the limits shown on the drawing.

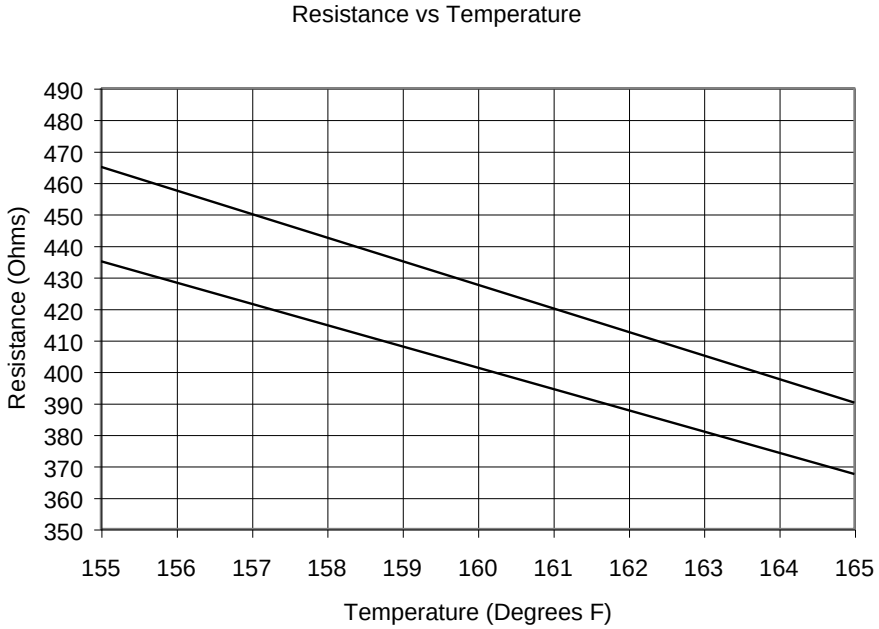
2) Connect the Ohmmeter to pins 1 & 2 of the temperature sensor. Hold the sensor at a temperature of 160°F ± 5°F (71.1°C ± 2.8°C), within the environmental test chamber. With the thermometer at a stable temperature and located within approximately 1/2 in. (12.7 mm) of the tip of the sensor, measure the temperature. Compare this value to that indicated on Figure 4. The value must be within the limits shown on the drawing.



Schematic for Electrical Test
Figure 2



Resistance vs Temperature
Figure 3



Resistance vs Temperature
Figure 4

5. DISASSEMBLY

Not Applicable

6. CLEANING

A. Remove dirt, stains, moisture, etc. with a clean, dry, lint-free cloth.

B. Use a soft bristle brush moistened in isopropyl alcohol to remove any foreign matter from between the receptacle pins.

7. CHECK

A. Visually inspect the sensor probe for obvious wear or damage.

B. Check for bent, broken or missing receptacle pins.

C. Check probe housing for scratches or cracks.

8. REPAIR

The temperature sensor is considered non-repairable. Bent receptacle pins may be carefully straightened. For other defects or incorrect operation, the temperature sensor should be discarded.

9. ASSEMBLY INCLUDING STORAGE

A. Assembly

Not Applicable

B. Storage

1) Install a protective cap on the electrical connector.

2) The sensor must be stored in a clean and dry room open to the air. The temperature must be between 64°F and 82°F (18°C and 28°C) and the relative humidity between 25% and 65%.

3) Keep the sensor in its initial packaging. If other containers are put on the sensor container, be careful to prevent damage caused by too much weight.

4) Do not keep the sensor near heat, fluids or other sources that can cause corrosion.

10. FITS AND CLEARANCES

No dimensional check of the sensor is necessary.

11. SPECIAL TOOLS, FIXTURES AND EQUIPMENT

No other special tools are necessary.

12. ILLUSTRATED PARTS LIST

Since the unit is non-repairable, no parts list is provided.